

6-2-86
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ASH GROVE CEMENT WEST, INC.

Inter-Office Memorandum

Date June 2, 1986

To Erik Voldbaek

From Ken Rone

Copies to Jim Post

Subject Activity Report for Three
Week Period Ending June 1, 1986

- MAY 1986
1. Three doctor cases. One involved cement dust in eye. One involved foreign body removed from eye. The other involved a Packing and Loading C member who tripped while preparing to lower air hoses into the Group II compressor basement, falling into the opening and landing on the compressor motor. No lost time in either case.
 2. Began transferring Ideal Type I. Off loading systems will require further engineering for reasonable efficiency.
 3. Blubber Bay work is not behind schedule at this time despite misdesign of conveyor K-4. Discussion with general contractor is optimistic that rework of K-4 can itself be absorbed within critical path. Conveyor backstop problem is not yet resolved. Construction of C-7 and demolition of old system are outside scope of this project. Decision required within three weeks.
 4. Over a dozen local industries joined us in objecting to the Harbor Island Marine expansion. Most departments within the Port are sympathetic to our position. The Real Estate Department continues to support expansion. The city has yet to move on the application, however find themselves as having already approved the permit only to discover that public comment had not been requested. Comments were due by May 21, 1986.
 5. Tentative plans being made to visit Dall Island on June 24th, for preliminary work leading to biannual assessment work in August/September. Mr. Miller, Mr. Corcran and myself will visit site.
 6. Need decision on Clinker Club roof and transformer removal.
 7. Nate Fernow presented testimony regarding the plants long term expansion plans to the Port of Seattle commissioners during debate on the Port's support of lower Duwamish navigational improvements.
 8. Final warning issued to Smith Security to correct security guard conduct and quality of service.

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MEMO TO: Erik Voldt
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9. Discontinued rail shipments of clinker from Durkee. Truck haul will continue at 100 tons/week. This resulting from adequate inventories for Type I-D through 12/3/1986 and the need for rail cars on the Durkee/Vancouver transfer.
10. Accepted six hour demurrage charge from Lafarge resulting from broken conveyor belt. ~~We will change this belt next week with a better one to eliminate this problem with our unloading system.~~
11. Tonnage on Superior silica barge to Genstar remains in dispute. Genstar has been advised of our position and the opinion of Seaspan that the procedures at Genstar are not conducive to accurate draft measurements. We are waiting their decision.
12. Two clinker barges ordered for June. Second barge was requested to be Type II produced with Superior silica.
13. Ideal Basic wanted to purchase 400 tons of coal. Shipped over 100 tons and stopped. They discovered excessive scrap steel and grinding balls in the coal.
14. Propose supplying 40" x 48" pallets to Ross Island only without deposit. We do not want 40" pallets returned to us.
15. Began clinker shed enclosure project. Cost will be \$88K.
16. Blasted slag silo to remove all but 500-600 tons ground slag for a total finished inventory of 4942 tons.
17. Did annual audiometric testing on all employees. Also, annual MSHA first aid refreshers for all employees conducted by Eastern Washington State College.
18. Hazard Communication Program implemented. All aspects of new law have now been complied with.
19. Safety Committee meeting held. Walk through inspection of office building. Uncovered several electrical hazards. All corrected.
20. No visitors.


KJR:ymb